

LEAN 5S PRODUCT SELECTION GUIDE



Implementing the 5S Standard In Your Facility

Why Implement 5S? 5S (Sort, Straighten, Shine, Standardize, Sustain) plays a major role in warehouse operations, setting a standard of efficiency and satisfied deadlines. It also lays the foundation for other lean practices, eventually creating a complete culture of safe, quality work throughout your facility. For more information on 5S and lean principles, visit the Lean Enterprise Institute at: lean.org.

Visual workplace is a lean concept that puts important information, assets and equipment where employees need them. Using labels for safety information, procedures, facility identification and a variety of other applications is a great way to help reduce waste, enhance knowledge and improve productivity.

1. Sort

Eliminate non-essential items by going through all of the tools and materials in your facility and discarding unused items with OSHA's Walking-Working Surfaces standard (1910.22).

Recommended Products:



MM0019
Red Tags



FTAP10-RD
Red Floor
Marking Tape



RTBC1
Red Tag
Stations



81221
Red Tag Area
Wall Signs



JFD58
Red Tag Hold
Area Floor Signs



81219
Red Tag Area
Wall Signs

2. Straighten

Get the workplace clean, maintain its appearance and use preventative measures to keep it clean.

Recommended Products:



CAY1316
Removable
Footprints



PP011-RED
Floor Corner
Marks



SHBTP
Shadow Board
Tool Tape



BMPP1
Brady BMP21
PLUS Label
Printer



BBP35
Brady BBP35
Multi-Color Sign
and Label Printer



CJA1002
Custom OSHA
Safety Signs

3. Shine

Focus on organizing equipment, establishing safety measures, and creating procedures, product quality standards, and effective inventory and material handling.

Recommended Products:



663
Sorbent Pads
& Rolls



PT25A
Injury Prevention
Signs



40839
Housekeeping
Signs



PYMAU
Ash
Receptacles



AA099
Mop and
Broom Holder

4. Standardize

Create standards that reinforce 5S steps and focus on best practices. Reminders such as signs, posters, and banners help employees visualize new standards.

Recommended Products:



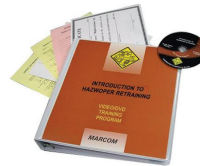
8356003
Notice
Holders



81288
Custom Dry Erase
Safety Tracker Signs



TB-RTK
Workplace
Training
Booklets



MGDI13
Safety Training
Videos



AC0416
Communication
Boards

5. Sustain

Ensure employees know the importance of workplace organization and strive to continuous improvement.

Recommended Products:



VSB437
Custom Vinyl
Banners



DAD49
Motivational Safety
Scoreboards



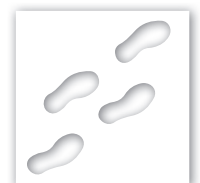
DAD50
Motivational Safety
Scoreboards



CDESS22
Safety
Suggestion
Boxes



AMM412
Aisle Marking
Tape Machine



MMM24
Footprint
Plastic Stencil